


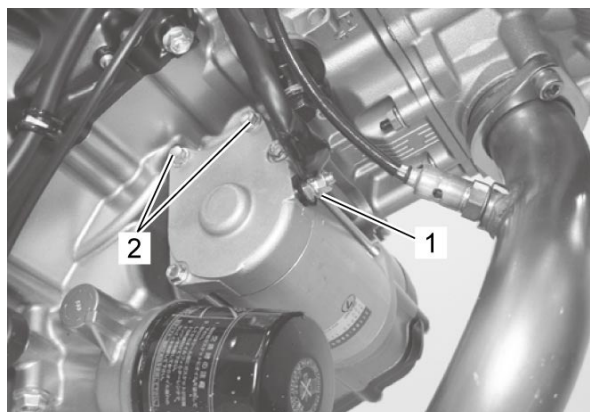


Starter Motor Assembly Removal and Installation

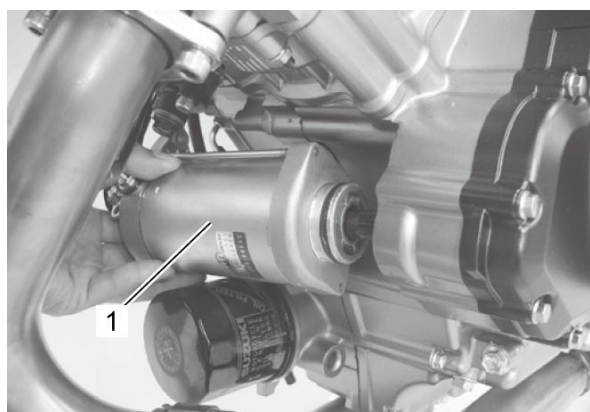
[Reference: Starter Motor Components](#)

Removal

- 1) Turn the ignition switch OFF and disconnect the battery (-) lead wire. 
- 2) Disconnect the starter motor read wire (1) and remove the starter motor mounting bolts (2).



- 3) Remove the starter motor (1).

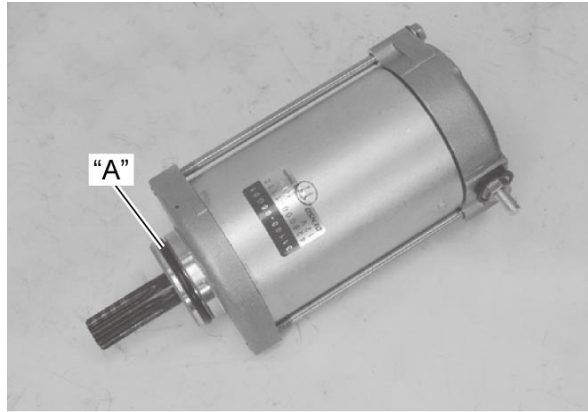


Installation

Install the starter motor in the reverse order of removal. Pay attention to the following points:

- Apply grease to the new O-ring.

"A": Grease 99000-25011 (SUZUKI SUPER GREASE A)



- Tighten the starter motor mounting bolts (1) and lead wire mounting nut (2) to the specified torque.

Tightening torque

Starter motor mounting bolt (a): 10 N·m (1.0 kgf-m, 7.5 lbf-ft)

Starter motor lead wire mounting nut (b): 6 N·m (0.6 kgf-m, 4.5 lbf-ft)

